

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date
17 June 2004 (17.06.2004)

PCT

(10) International Publication Number
WO 2004/051227 A1

(51) International Patent Classification⁷: G01N 1/00, 1/34

(21) International Application Number:

PCT/GB2003/005242

(22) International Filing Date: 1 December 2003 (01.12.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0228006.3 30 November 2002 (30.11.2002) GB

(71) Applicant (for all designated States except US):
MARKES INTERNATIONAL LIMITED [GB/GB];
Unit D3, Llantrisant Business Park, Pontyclun, Rhondda
Cynon Taff CF72 8YW (GB).

(72) Inventor; and

(75) Inventor/Applicant (for US only): COLE, Alun
[GB/GB]; Cae Rosser Isaf, Glyn Ogwr, Bridgend CF35
6EL (GB).

(74) Agent: CAWDELL, Karen, Teresa; Urquhart-Dykes &
Lord, Three Trinity Court, 21-27, Newport Road, Cardiff
CF24 0AA (GB).

(81) Designated States (national): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR,
CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR,
KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN,
MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU,
SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA,
UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (BW, GH,
GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE,
SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA,
GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:
with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: AUTOMATIC THERMAL DESORPTION APPARATUS AND METHOD

(57) Abstract: An analytical apparatus for automatically carrying out a plurality of analytical steps, which apparatus includes: a releasing device for releasing a sample from a sampling tube; a device for analysing a first portion of the released sample; a collecting device for collecting a second portion of the released sample; a device for re-releasing the collected said second portion of the sample; and a device for analysing the re-released portion of the sample.

WO 2004/051227 A1

HIS PAGE BLANK (USPTO)

AUTOMATIC THERMAL DESORPTION APPARATUS AND METHOD

The present invention relates to an analytical apparatus and, more particularly, to an automatic thermal desorption apparatus, and a method for carrying out an automated analytical procedure.

5 It is known to provide a thermal desorption apparatus comprising an autosampler for automatically selecting one of a plurality of sampling tubes stored therein, heating the tube to desorb a sample from a sorbent material contained in the tube and then providing a flow of inert gas through the tube
10 to drive the sample therefrom.

Known apparatus further comprise means for analysing a first portion of the sample driven from each sampling tube and for collecting a second portion of the sample in a respective collecting tube, for subsequent analysis.

15 However, a drawback of such known apparatus is that, following the analysis of samples released from a number of sampling tubes, their respective collecting tubes must be manually loaded into the autosampler for a subsequent analysis to be carried out.

20 A further drawback of such known apparatus is that automatic storage means must be provided for storing the collecting tubes in which respective portions of the samples released from each of the sampling tubes are collected, independent of the autosampler in which the sampling tubes are stored.

25 We have now devised an arrangement which overcomes the limitations of known analytical apparatus.

In accordance with the present invention, there is provided an

analytical apparatus for automatically carrying out analytical steps, which apparatus comprises:

device for releasing a sample from a sampling tube;

device for analysing a first portion of the released sample;

5 device for collecting a second portion of the released sample;
device for re-releasing the collected said second portion of the sample; and

device for analysing the re-released portion of the sample.

The apparatus may be arranged to select the sampling tube from

10 a plurality of tubes stored in an autosampler. The apparatus thus obviates the requirement for the manual loading of collecting tubes into an autosampler, for a two stage analysis to be carried out on samples contained in a plurality of sampling tubes.

15 Preferably the apparatus is arranged to provide a comparison of the results from each of the two analysis stages.

Preferably, the second portion of the sample released from each sampling tube is collected either in the sampling tube itself or in a separate collecting tube or trap.

20 In the latter case, preferably either a single collecting tube or trap is used to collect, in turn, the second portion of the sample released from each of a plurality of sampling tubes, or respective collecting tubes are used to collect the second portion of each of the released samples, each of said

25 respective collecting tubes preferably being selected automatically from a plurality of tubes stored either in the same autosampler as the sampling tubes or in a further autosampler.

30 Preferably, only a portion of the re-released sample is analysed, a second portion of the re-released sample being re-

collected, either in the sampling tube or in a further respective re-collecting tube, each of said respective re-collecting tubes preferably being selected automatically from a plurality of tubes stored either in the same autosampler as 5 the sampling tubes and/or collecting tubes or in a further autosampler.

The apparatus may be arranged such that the sample released from the sampling tube is buffered, by collecting the sample in an intermediate tube or trap, prior to the steps of 10 analysing the first portion of the released sample and collecting the second portion of the released sample. Alternatively, the second portion of the sample released from the sampling tube, or subsequently collected and re-released, may be buffered, by collecting the sample in an intermediate 15 tube or trap, prior to its collection/re-collection.

Also in accordance with the present invention, there is provided an analytical apparatus, comprising means for automatically carrying out, for each of a plurality of sampling tubes stored in an autosampler, the steps of: 20 selecting a sampling tube from said plurality of tubes; releasing a sample from the sampling tube; analysing a first portion of the released sample; collecting a second portion of the released sample, either in the sampling tube or in a collecting tube selected from said 25 plurality of tubes, with which said first tube is replaced in the autosampler.

The apparatus thus obviates the requirement for automatic storage means for storing the collecting tubes in which respective portions of the samples released from each of the 30 sampling tubes are collected, independent of the autosampler in which the sampling tubes are stored.

The apparatus may also comprise means for automatically carrying out the further steps of releasing the sample collected in either the sampling tube or the collecting tube and analysing the released sample.

- 5 The apparatus may be arranged to analyse only a first portion of the sample released by said collecting means, a second portion of the released sample being re-collected, either in the sampling tube, the collecting tube or in a re-collecting tube selected from said plurality of tubes, with which either
- 10 the sampling tube or the collecting tube is replaced in the autosampler.

The apparatus may be arranged such that, for each of the plurality of sampling tubes, the sample released from the sampling tube is buffered, by collecting the sample in a tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample. Alternatively, the second portion of the sample released from the sampling tube or by the collecting means may be buffered, by collecting the sample in a tube or trap, prior to its collection/re-collection.

According to a further aspect of the present invention, there is provided an analytical method, which method includes:

- releasing a sample from a sample tube;
- analysing a first portion of the released sample;
- 25 collecting a second portion of the released sample;
- re-releasing the collected second portion of the sample; and
- analysing the re-released portion of the sample.

The sampling tube is typically selected from a plurality of tubes stored in an autosampler.

- 30 Preferably, the second portion of the sample released from each

sampling tube is collected either in the sampling tube, or in a separate collecting tube or trap.

Preferably, only a portion of the re-released sample is analysed, a second portion of the re-released sample being re-collected, either in the sampling tube or in a further respective re-collecting tube, each of said respective re-collecting tubes stored either in the same autosampler as the sampling tubes and/or collecting tubes, or in a further autosampler.

- 10 It is preferred that the sample released from the sampling tube is buffered, typically by collecting the sample in an intermediate tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample.
- 15 Alternatively, the second portion of the sample released from the sampling tube, or subsequently collected and re-released, may be buffered, typically by collecting the sample in an intermediate tube or trap, prior to its collection/recollection.
- 20 It is particularly preferred that the method is carried out using the analytical apparatus substantially as described hereinbefore.

Embodiments of the present invention will now be described by way of examples only and with reference to the accompanying drawings, of which:

FIGURE 1 is a schematic illustration of an embodiment of apparatus in accordance with the present invention:

FIGURE 2 to 5 are schematic illustrations of respective modes

of operation of the apparatus of Figure 1

FIGURE 6 and 7 are schematic illustrations of respective modes of operation of a second embodiment of apparatus in accordance with the present invention.

5 Referring to Figure 1, a first embodiment of analytical apparatus in accordance with the present invention is schematically illustrated, the apparatus comprising an autosampler 2, within which a plurality of sorbent tubes are stored (sampling tubes), analysis means 4 and a further sorbent
10 tube (collecting tube) or trap 6. The autosampler may instead be replaced by a single sampling tube.

In a first mode of operation of the apparatus, illustrated in Figures 2 and 3, sampling tubes are automatically selected, in turn, from those stored in the autosampler. Each tube (L) is
15 first heated to desorb a sample from a sorbent material contained therein and the desorbed sample driven from the tube by a flow of inert gas therethrough.

A first portion of the sample driven from the sampling tube (L) is analysed by the analysing means 4 and a second portion
20 passed through the collecting tube (A), within which it is adsorbed by the sorbent material therein or contained in a trap.

The collecting tube (A) is then heated to desorb the sample from the sorbent material therein and is driven out of the tube
25 by a reversed flow of inert gas.

The entire sample thus released from the collecting tube (A) may then be passed through the sampling tube (L), within which it is re-adsorbed for archiving or subsequent analysis (Figure 2), or only a portion of the sample may be passed through the

sampling tube (L) for re-adsorption, with a second portion of the sample being analysed by the analysing means 4 (Figure 3). In the former case the apparatus preferably comprises means for cooling the sampling tube (L) to facilitate re-adsorption by 5 the sorbent material contained therein. In both cases, the apparatus preferably comprises means for cooling the collecting tube (A) to facilitate adsorption by the sorbent material contained therein.

In a first modification of the above process, illustrated 10 schematically in Figures 4 and 5, the whole (Figure 4) or a portion (Figure 5) of the sample released from the collecting (A) tube may be passed through a sorbent tube (M) other than the sampling tube (re-collecting tube), with which the sampling tube (L) is replaced in the autosampler.

15 The same process may be repeated for each sampling tube (L,N) selected from the autosampler, either using a single collecting tube (A) for collecting the second portion of the sample released from each sampling tube (Figures 4 and 5) or using a respective collecting tube (A,B) for each sample, as 20 illustrated schematically in Figures 6 and 7, with each collecting tube being selected, in turn, from a plurality of collecting tubes stored in a second autosampler. In the former case, the apparatus preferably comprises means for cooling the collecting tube (A) to facilitate adsorption by the sorbent 25 material contained therein.

As a variation on the processes illustrated in Figures 2, 4, and 6, the entire sample driven from each sampling tube may be collected in a collecting tube, a first portion of the sample subsequently released from the collecting tube being analysed 30 by the analysing means 4, with a second portion of the sample being re-collected in the sampling tube or a re-collection tube. The apparatus preferably comprises means for cooling the

collecting tube to facilitate adsorption by the sorbent material contained therein.

It would also remain in accordance with the present invention, in those embodiments in respect of which the use of only a 5 single collecting tube has been described, for the collecting tube to be substituted with a trap.

The various apparatus thus described provide an efficient and labour saving means for the thermal desorption of a plurality of samples contained in respective sampling tubes, wherein a 10 portion of the desorbed sample is to be collected for subsequent analysis.

CLAIMS

1. An analytical apparatus for automatically carrying out a plurality of analytical steps, which apparatus includes:
 - 5 a releasing device for releasing a sample from a sampling tube;
 - a device for analysing a first portion of the released sample;
 - 10 a collecting device for collecting a second portion of the released sample;
 - a device for re-releasing the collected said second portion of the sample; and
 - a device for analysing the re-released portion of the sample.
- 15 2. An analytical apparatus according to claim 1, which is arranged to select the sampling tube from a plurality of tubes stored in an autosampler.
3. An analytical apparatus according to claim 1 or 2, which is arranged to provide a comparison of the 20 results from each of the two analysis stages.
4. An analytical apparatus according to any preceding claim, wherein the second portion of the sample released from each sampling tube is collected either in the sampling tube itself or in a separate collecting 25 tube or trap.
5. An analytical apparatus according to claim 4, wherein a single collecting tube or trap is used to collect, in turn, the second portion of the sample released from each of a plurality of sampling tubes.

6. An analytical apparatus according to claim 4, wherein respective collecting tubes are used to collect the second portion of each of the released samples.
7. An analytical apparatus according to claim 6, wherein 5 each of said respective collecting tubes are selected automatically from a plurality of tubes stored either in the same autosampler as the sampling tubes or in a further autosampler.
8. An analytical apparatus according to any preceding 10 claim, wherein a portion of the re-released sample is analysed, a second portion of the re-released sample being re-collected, either in the sampling tube or in a further respective re-collecting tube, each of said respective re-collecting tubes being selected automatically from a plurality of tubes stored either 15 in the same autosampler as the sampling tubes and/or collecting tubes or in a further autosampler.
9. An analytical apparatus according to any preceding 20 claim, arranged such that the sample released from the sampling tube is buffered, by collecting the sample in an intermediate tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample.
10. An analytical apparatus according to any of claims 1 to 25 8, wherein the second portion of the sample released from the sampling tube, or subsequently collected and re-released, are buffered, by collecting the sample in an intermediate tube or trap, prior to its collection/re-collection.
- 30 11. An analytical apparatus comprising means for

automatically carrying out, for each of a plurality of sampling tubes stored in an autosampler, the steps of: selecting a sampling tube from said plurality of tubes; releasing a sample from the sampling tube; analysing a first portion of the released sample; collecting a second portion of the released sample, either in the sampling tube or in a collecting tube selected from said plurality of tubes, with which said first tube is replaced in the autosampler.

5 10 12. An apparatus according to claim 11, which further comprises means for automatically carrying out the further steps of releasing the sample collected in either the sampling tube or the collecting tube and analysing the released sample.

15 13. An apparatus according to claim 11 or 12, which is arranged to analyse only a first portion of the sample released by said collecting means, a second portion of the released sample being re-collected, either in the sampling tube, the collecting tube or in a re-collecting tube selected from said plurality of tubes, with which either the sampling tube or the collecting tube is replaced in the autosampler.

20 25 14. An apparatus according to any of claims 11 to 13, wherein for each of the plurality of sampling tubes, the sample released from the sampling tube is buffered, by collecting the sample in a tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample.

30 15. An apparatus according to any of claims 11 to 13, wherein the second portion of the sample released from

the sampling tube or by the collecting means may be buffered, by collecting the sample in a tube or trap, prior to its collection/re-collection.

16. An automated analytical method which includes:
 - 5 releasing a sample from a sample tube;
 - analysing a first portion of the released sample;
 - collecting a second portion of the released sample;
 - re-releasing the collected second portion of the sample; and
 - 10 analysing the re-released portion of the sample.
17. A method according to claim 16, wherein the sampling tube is selected from a plurality of tubes stored in an autosampler.
18. A method according to claim 16 or 17, wherein the second portion of the sample released from each sampling tube is collected either in the sampling tube, 15 or in a separate collecting tube or trap.
19. A method according to any of claims 16 to 18, wherein a portion of the re-released sample is analysed, a second portion of the re-released sample being re-collected, either in the sampling tube or in a further respective re-collecting tube, each of said respective re-collecting tubes stored either in the same autosampler as the sampling tubes and/or collecting tubes, or in a further autosampler. 20
20. A method according to any of claims 16 to 19, wherein the sample released from the sampling tube is buffered, typically by collecting the sample in an intermediate tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the 30

second portion of the released sample.

21. A method according to any of claims 16 to 19, wherein
the second portion of the sample released from the
sampling tube, or subsequently collected and re-
5 released, may be buffered, typically by collecting the
sample in an intermediate tube or trap, prior to its
collection/recollection.

This Page Blank (uspto)

INTERNATIONAL SEARCH REPORT

International Application No

GB 03/05242

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G01N1/00 G01N1/34

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category [*]	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6 409 968 B1 (TAKAHASHI KATSUAKI) 25 June 2002 (2002-06-25) the whole document ---	1-21
X	US 2002/157483 A1 (LIN MIN-NAN ET AL) 31 October 2002 (2002-10-31) abstract page 2, paragraphs '0019! and '0022! page 4, paragraph '0034! ---	1-21
X	EP 0 459 677 A (THERMEDICS INC) 4 December 1991 (1991-12-04) abstract; figure 1 column 2, line 14 -column 4, line 2 ---	1-21 -/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

10 March 2004

Date of mailing of the international search report

18/03/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Bockstahl, F

INTERNATIONAL SEARCH REPORT

Int'l Application No
PCT/GB 03/05242

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 014 541 A (CATES MARION ET AL) 14 May 1991 (1991-05-14) abstract; figure 6 column 3, line 47 -column 4, line 4 column 4, line 50 - line 61 ____	1-21
X	PATENT ABSTRACTS OF JAPAN vol. 018, no. 574 (P-1821), 2 November 1994 (1994-11-02) & JP 06 213784 A (MITSUI KINZOKU SHIGEN KAIHATSU KK), 5 August 1994 (1994-08-05) abstract ____	1-21
X	US 5 402 668 A (MURAKAMI AKI A ET AL) 4 April 1995 (1995-04-04) abstract; figures 2A-2B ____	1,11,16
A	EP 1 004 871 A (MARKES INTERNATIONAL LIMITED) 31 May 2000 (2000-05-31) abstract; figures 1,2 column 3, line 6 -column 4, line 32 column 6, line 33 -column 7, line 45 ____	1-21
A	WO 02 40964 A (EAI CORP) 23 May 2002 (2002-05-23) abstract; figure 1 page 23, line 13 -page 24, line 10 ____	1-21
A	US 6 223 584 B1 (RICHARDS JOHN P ET AL) 1 May 2001 (2001-05-01) column 1, line 39 -column 2, line 46 column 8, line 39 - line 47 ____	1-21
A	US 4 701 306 A (ELIAS LORNE ET AL) 20 October 1987 (1987-10-20) abstract; figures 1,2 column 2, line 23 - line 60 column 3, line 43 - line 59 column 4, line 59 - line 65 column 6, line 25 - line 46 ____	1-21
A	DE 41 19 453 A (THYSSEN GAS) 17 December 1992 (1992-12-17) page 1; claim 1; figure 1 column 2, line 26 -column 3, line 4 ____	1,11,16
A	US 6 192 766 B1 (SAMUELSSON MAGNUS ET AL) 27 February 2001 (2001-02-27) abstract; figure 1 ____	1,11,16

INTERNATIONAL SEARCH REPORT

International Application No

GB 03/05242

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
US 6409968	B1	25-06-2002	JP	2000146987 A		26-05-2000
US 2002157483	A1	31-10-2002	TW	469497 B		21-12-2001
EP 0459677	A	04-12-1991	CA	2043328 A1		30-11-1991
			EP	0459677 A2		04-12-1991
			JP	4231865 A		20-08-1992
			US	5268302 A		07-12-1993
US 5014541	A	14-05-1991	US	4805441 A		21-02-1989
JP 06213784	A	05-08-1994	JP	7072708 B		02-08-1995
US 5402668	A	04-04-1995	NONE			
EP 1004871	A	31-05-2000	EP	1004871 A2		31-05-2000
			GB	2344653 A , B		14-06-2000
WO 0240964	A	23-05-2002	US	6167767 B1		02-01-2001
			WO	0240964 A1		23-05-2002
			AU	1754501 A		27-05-2002
			US	6244117 B1		12-06-2001
			US	6272937 B1		14-08-2001
			US	6321609 B1		27-11-2001
US 6223584	B1	01-05-2001	NONE			
US 4701306	A	20-10-1987	NONE			
DE 4119453	A	17-12-1992	DE	4119453 A1		17-12-1992
US 6192766	B1	27-02-2001	SE	517834 C2		23-07-2002
			AU	8626198 A		30-12-1998
			WO	9857141 A1		17-12-1998
			EP	0988519 A1		29-03-2000
			JP	2002503340 T		29-01-2002
			NO	996160 A		19-01-2000
			SE	9702407 A		25-12-1998

THIS PAGE BLANK (USPTO)